

Blend Compositions (weight %)

	R-32	R-125	R143a	R-134a	R-290	R-600a	R-600	R-601a	Lubricant
R-404A	-----	44.0	52.0	4.0	-----	-----	-----	-----	-----
R-407A	20.0	40.0	-----	40.0	-----	-----	-----	-----	-----
R-407C	23.0	25.0	-----	52.0	-----	-----	-----	-----	-----
R-407F	30.0	30.0	-----	40.0	-----	-----	-----	-----	-----
R-417A	-----	46.6	-----	50.0	-----	-----	3.4	-----	-----
R-417B	-----	79.0	-----	18.3	-----	-----	2.7	-----	-----
R-421A	-----	58.0	-----	42.0	-----	-----	-----	-----	Added
R-421B	-----	85.0	-----	15.0	-----	-----	-----	-----	Added
R-422A	-----	85.1	-----	11.5	-----	3.4	-----	-----	-----
R-422B	-----	55.0	-----	42.0	-----	3.0	-----	-----	-----
R-422C	-----	82.0	-----	15.0	-----	3.0	-----	-----	-----
R-422D	-----	65.1	-----	31.5	-----	3.4	-----	-----	-----
R-424A	-----	50.5	-----	47.0	-----	0.9	1.0	0.6	-----
R-427A	15.0	25.0	10.0	50.0	-----	-----	-----	-----	-----
R-428A	-----	77.5	20.0	----	0.6	1.9	-----	-----	-----
R-434A	-----	63.2	18.0	16.0	-----	2.8	-----	-----	-----
R-438A	8.5	45.0	-----	44.2	-----	-----	1.7	0.6	-----
R-507A	-----	50.0	50.0	-----	-----	-----	-----	-----	-----